



# Dextran: effect of process parameters on production, purification and molecular weight and recent applications

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## RESUMO

**Título: Dextrana: efeito dos parâmetros de processo na produção, purificação e peso molecular e aplicações recentes.**

A dextrana é um homopolissacarídeo extracelular bacteriano de D-glucose composto predominantemente de  $\alpha$ -1,6-glucopyranosídico ligações no interior da cadeia principal. A produção de dextrana é influenciada por um certo número de fatores. As propriedades físicas e químicas, tais como a solubilidade, viscosidade, rotação específica, conteúdo de nitrogênio, fósforo e cinzas, pode sofrer variações, dependendo dos diferentes microrganismos utilizados. Uma única enzima pode catalisar a síntese de vários tipos de ligações de dextrana, permitindo assim a formação de um polímero ramificado. Por outro lado, certas linhagens bacterianas têm sido utilizadas para produzir dextranas de estruturas diferentes, o que tem sido atribuída à excreção de dextranasucrases diferentes. Esta revisão aborda fatores que afetam a produção de dextrana, tais como temperatura de crescimento, temperatura ótima para dextranasacarase, pH do meio de cultura, crescimento com aeração, concentração de sacarose e de outros nutrientes, agitação e frascos de aeração, dextrana e os métodos de purificação de dextranasacarase e como obter dextrana clínica. É oferecida também uma visão geral dos usos mais recentes deste biopolímero.

## ABSTRACT

Dextran is an extracellular bacterial homopolysaccharide of D-glucose composed predominantly of  $\alpha$ -1,6-glucopyranosidic linkages within the main chain. Dextran production is influenced by a number of factors. Physical and chemical properties, such as solubility, viscosity, specific rotation, content of nitrogen, phosphorus and ash, can undergo variations depending on the different microorganisms used. A single enzyme can catalyze the synthesis of several types of dextran linkages, thereby permitting the formation of a branched polymer. On the other hand, certain bacterial strains have been shown to produce dextrans of different structures, which has been attributed to the excretion of different dextransucrases. This review addresses factors that affect dextran production, as such growth temperature, optimal temperature for dextransucrase, culture medium pH, growth with aeration, the concentration of sucrose and other nutrients, agitation and aeration flasks, dextran and dextransucrase purification methods and how to obtain clinical dextran. An overview of the recent uses of this biopolymer is also offered.

Keywords: Dextran, Dextransucrase, Leuconostoc, Clinical dextran

## 1. Introduction

### History of Dextran

Pasteur (1861) discovered that microbial action caused the gelification of sugarcane syrups. This thickening was due to the presence of a carbohydrate with the empirical formula C<sub>6</sub>H<sub>10</sub>O<sub>6</sub>. Due to its positive optical rotation, Scheibler (1874) named it "dextran. Van Tieghem (1878) isolated the microorganism responsible for the gelification and named it *Leuconostoc mesenteroides*. Hehre (1941) and Stacey (1942),

respectively obtained dextran by growing *Leuconostoc mesenteroides* on media containing sucrose using cell-free preparations of the dextran-synthesizing enzyme formed by this organism. Hestrin, Averini-Shapiro and Aschner (1943) named the corresponding extracellular enzyme dextransucrase. Differences were later found between dextrans from different strains of *Leuconostoc mesenteroides* (Jeanes et al. 1954; Tarr and Hibbert 1931; Stacey and Swift 1948) and related organisms (Cooper et al. 1938; Darker and Stacey 1939).

### The Biopolymer Dextran

Dextran is a high-molecular-mass (107 to 108 Da) (ROBYT 1995) extracellular bacterial homopolysaccharide (SIDEBOTHAM, 1974; MONSAN et al., 2001) of D-glucose composed predominantly (at least 50%) of  $\alpha$ -1,6-glucopyranosidic linkages within the main chain (DOLS et al., 1998b; BUCHHOLZ AND MONSAN, 2001; SEYMOUR AND KNAPP, 1980). The different types of  $\alpha$ -D-glucan also have side-chains, stemming mainly from  $\alpha$ -(1,3) and occasionally from  $\alpha$ -(1,4) or  $\alpha$ -(1,2) branched linkages. The exact structure of each type of dextran and the degree of branching involving  $\alpha$ -(1,2),  $\alpha$ -(1,3) and  $\alpha$ -(1,4) linkages in dextrans (SEYMOUR AND KNAPP, 1980) [Table 1, adapted from Monsan et al. (2001)] depend on its specific producing microbial strain (LEATHERS, 2002) and, hence, on the specific type of dextranase(s) involved (JEANES et al., 1954).

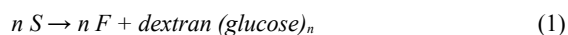
Dextran can be produced by growing various bacterial species from the genera *Leuconostoc* and *Streptococcus* (KIM et al. 2003) on media containing sucrose. Dextran production is influenced by a number of factors. A single enzyme can catalyze the synthesis of several types of dextran linkages, thereby permitting the formation of a branched polymer (NEELY AND NOTT, 1962; SMITH et al., 1994). On the other hand, certain bacterial strains have been shown to produce dextrans of various structures, which has been attributed to the excretion by the microorganism of different dextranases (CÔTÉ AND ROBYT, 1982; FIGURES AND EDWARDS, 1981; ZAHLEY AND SMITH, 1995). In other words, each dextran structure is characteristic of a given dextranase (JEANES et al., 1954).

Dextran has many industrial applications due to its non-ionic nature and good stability under normal operating conditions (SANTOS et al., 2000). Commercial applications for dextran are generally in the pharmaceutical, food and textile industries and as a chromatographic media (KOESELL AND TSUCHIYA, 1952; SHAMALA AND PRASAD, 1995; PURAMA AND GOYAL, 2005; NAESSENS, et al. 2005). Fructose (C<sub>6</sub>H<sub>12</sub>O<sub>6</sub>), which is a byproduct of dextran synthesis, is a low-calorie sugar used in the food industry (SANTOS et al., 2000).

The most widely used dextran is produced by dextranase of the strain *Leuconostoc mesenteroides* NRRL B 512 F (MONSAN, et al. 2001; BARKER AND AJONGWEN, 1991), which synthesizes a very linear polysaccharide containing 95%  $\alpha$ -1,6 linkages. The controlled chemical hydrolysis of this high-molecular-mass dextran allows the production of fractions with an average molecular mass of 70 kDa. These products are used for clinical applications.

### Dextranase

Dextranase is an extracellular glucosyltransferase (E. C. 2.4.1.5) produced by various species of *Leuconostoc* and *Streptococcus* (DOMAN AND ROBYT, 1995), that catalyzes the transfer of glucosyl residues from sucrose [S] (JEANES et al., 1954; ROBYT, 1986) to dextran polymer and releases fructose [F], according to the following equation (HEHRE, 1951; ROBYT, 1995; LEATHERS, 2002; ROBYT, 1985).



Extracellular dextranase is well known for its commercial applications and has attracted worldwide attention due to the need for a low-cost, rapid, efficient purification method (NIGAM, et al. 2006; JEANES, et al. 1954; LINDBERG AND SVENSSON, 1968; ROBYT AND WALSETH, 1979; ALSOP, 1983). Dextranases have been included in the glycoside hydrolase family 70 and, based on

**Table 1\*:** Structure of different glucans produced by *Leuconostoc mesenteroides* and *Streptococcus* sp. Glucansucrases

		Osídric linkages (%)				
		$\alpha$ -1,6	$\alpha$ -1,3	$\alpha$ -1,3 h	$\alpha$ -1,4 h	$\alpha$ -1,2 branch
<i>Leuconostoc mesenteroides</i>	B 512 F (CLASS1)	S	95	5		
	B-742	L	87			13
	B-742	S	50		50	
	B-1355	L	95		5	
	B-1355 (CLASS 2)	S	54	35	11	
	B-1299	L	66		7	27
	B-1299	S	65			35
	B-1498	S	50	50		
	B-1501	S	50	50		
<i>Streptococcus downei</i>	Mfe28		12	88		
	Mfe28		90	10		
<i>Streptococcus mutans</i>	GS5		13	87		
	GS5		15	85		
	GS5		70	30		
	6715	S	64		36	
	6715	I	4	94	2	

\*[Adapted from Monsan et al (2001)]

their sequence homologies, have been grouped into 99 families (HENRISSAT, 1991). Different strains or species of *Leuconostoc* or *Streptococcus* are capable of producing different kinds of glucansucrases that synthesize glucans with different structures and properties (JEANES, et al. 1954; ROBYT, 1986; ROBYT, 1995; DOLS, et al. 1998b; KIM AND ROBYT, 1994a; SEYMOUR, et al. 1979). Glucansucrases from *Streptococcus* sp. are produced constitutively and do not require sucrose in the medium for their production elaboration (ROBYT, et al. 2008), whereas glucansucrases from *Leuconostoc mesenteroides* can only be produced by sucrose induction, except for the recently isolated constitutive mutants (KIM AND ROBYT, 1994a; KIM AND ROBYT, 1995).

### Dextranase production

This review describes certain factors that have been found to lead to the swift formation of dextranase and provide high yield using a medium suitable for the industrial production of this enzyme. A number of authors have described the effects of sucrose concentration, aeration, agitation speed, medium pH, temperature, nature of the yeast extract and other nutritional requirements on the production of dextranase, dextran and fructose by *Leuconostoc mesenteroides* (ROBYT, 1986; ALSOP 1983; NEELY AND NOTT, 1962; KOESELL AND TSUCHIYA, 1952; BARKER AND AJONGWEN, 1991; DOLS et al., 1997; BROWN AND MCAVOY, 1990; TSUCHIYA et al., 1952; VELJKIVIC et al., 1992; LAZIC et al., 1993; LANDON AND WEBB, 1990; AJONGWEN AND BARKER, 1993; EL-SAYED et al., 1990; GOYAL AND KATYAR, 1994; HEHRE, 1946; JEANES, 1965; JEANES et al., 1957; LAWFORDE et al., 1979; MONSAN et al., 1987; PENNELL AND BARKER, 1992; RHEE AND LEE, 1991; LOPRETTI AND MARTINEZ, 1999; YUSEF et al., 1997; PURAMA et al., 2007; PURAMA AND GOYAL, 2008; PURAMA et al., 2008a; PURAMA et al., 2008b; PURAMA AND GOYAL, 2009). Different combinations of culture factors have been used to obtain maximal activity of dextranase and, consequently, a high production of dextran.

## 2. Factors affecting dextranucrase production

### *Incubation temperature*

A number of studies report production experiments using temperatures ranging from 20 to 30° C for the production of dextranucrase by different strains and under different culture conditions in a fermentation process (AJONGWEN AND BARKER, 1993; ALSOP, 1983; BARKER AND AJONGWEN, 1991; BROWN AND MCAVOY, 1990; EL-SAYED et al., 1990; HEHRE, 1946; JEANES et al., 1957; JEANES, 1965; LAWFORDE et al., 1979; MONSAN et al., 1987; RHEE AND LEE, 1991; TSUCHIYA et al., 1952; KABOLI AND REILLY, 1980; KOBAYASHI AND MATSUDA, 1980; MILLER et al. 1986). *Leuconostoc mesenteroides* grows between 5 and 30° C, with the optimal range between 25 and 30° C (SANTOS et al., 2000). The best temperature range for the production of dextranucrase is between 23 and 25° C (SANTOS et al., 2000; LOPRETTI AND MARTINEZ, 1999; CORTEZI et al., 2005; GOYAL, NIGAN AND KATIYAR, 1995), although the optimal temperature range for dextran and fructose production is 25 to 45° C.

Cortezi et al. (2005) studied the effect of temperature (23 to 31° C) on extracellular dextranucrase production by the *Leuconostoc mesenteroides* strains NRRL B 512 F and FT 045 B at pH 6.0. The following were the conditions in all fermentations: total reaction volume of 2 L, 132 rev.min<sup>-1</sup>, 0.5 vvm and pH 6.0. The optimal temperature for enzyme yield for strain NRRL B 512 F was 23° C, achieving 49.3 DSU/mL at eight hours of fermentation. When FT 045 B strain was used, 3.2 DSU/mL was obtained at a temperature from 23 to 25° C.

Goyal and Katiyar (1997) found that a temperature of 23° C and still-flask culture conditions were best for the production of dextranucrase by *Leuconostoc mesenteroides* NRRL B 512 F. Santos et al. (2000) studied the effect of six different temperatures (20, 25, 27.5, 30, 35 and 40° C) on dextranucrase enzyme production by *Leuconostoc mesenteroides* NRRL 512 F and found the greatest activity at 20° C (71.7 U/mL). The authors report a decrease in enzyme activity with the increase in temperature. In another study, dextranucrase production from *Leuconostoc mesenteroides* NRRL B512 was carried out in batch cultures under different static conditions. Small changes in temperature had a significant effect on enzyme production. Maximal enzyme yield was achieved at 23° C. An increase in temperature to 25° C reduced enzyme activity by 28% and a decrease in temperature (20 °C) led to a 17% reduction (GOYAL et al., 1995).

### *Culture medium pH*

The initial pH in the dextranucrase fermentation medium is 7.0 to 7.2 (LOPRETTI AND MARTINEZ, 1999). During growth, the bacterium excretes the enzyme into the medium (TSUCHIYA et al., 1952; VELJKIVIC et al., 1992). When the pH drops to about 5.0, the enzyme converts sucrose to dextran and fructose (DE MAN et al., 1960). The optimal pH range for cell growth is 6.0 to 6.9 (more specifically 6.7). Thus, the greatest amount of enzyme production is expected in this range (TSUCHIYA et al., 1952), and optimal pH for dextran synthesis in culture filtrates containing sucrose is 5.0 to 5.2. The enzyme is also most stable in this pH range; however, it is relatively unstable at the optimal pH for its production.

Contradicting the aforementioned stability ranges, Lazic et al. (1993) report that the control of pH at either 6.7 or 5.5 results in the same extracellular dextranucrase yield. This is supported by the fact that the proton-motive force, which regulates extracellular dextranucrase production, is relatively constant in the pH range from 5.5 to 7.0 (Otts and Day

1987). Tsuchiya et al. (1952) and Barker et al (1993) report that, when the pH drops to a value in the range of 5.0 to 5.5, the enzyme produced by *Leuconostoc mesenteroides* NRRL 512 F is more active and hydrolyzes sucrose to dextran and fructose. Lazic et al. (1993) carried out fermentations with the pH controlled at 6.7 and 5.5 and found that the latter and 0.05 VVM were favorable conditions for dextran production and reducing fermentation time.

The regulation of pH regulation has little effect on the culture profile and enzyme production by *Leuconostoc mesenteroides* NRRL B-1299 when compared with strain *Leuconostoc mesenteroides* NRRL B 512 F (DOLS, 1997). For sucrose production, Landon et al. (1994) only considered cell metabolism at pH 6.7 (optimal pH for cell growth). Santos et al. (2000) studied the production of dextranucrase, dextran and fructose by sucrose fermentation using *Leuconostoc mesenteroides* NRRL-B512 F in a batch operation in a bioreactor with a total working volume of 1.5 dm<sup>3</sup>, reporting an optimal pH of 5.5 for dextran and fructose production.

In another study, *Leuconostoc mesenteroides* BLAC was grown in MRS broth or a carrot juice medium and the effects of pH control were examined. When the MRS broth had the traditional 110 mM of glucose, pH control did not increase the final population. There was a significantly lower cell yield in the carrot juice medium when the pH was not regulated. In the carrot juice medium, pH had a pronounced effect on the final population level (CHAMPAGNE AND GARDNER, 2002).

### *Growth with aeration*

The strain *Leuconostoc mesenteroides* NRRL B512 F is known to be micro-aerophilic (BARKER et al., 1993; LANDON AND WEBB, 1990) and a number of authors (JOHNSON AND MCCLESKEY, 1957; PLIHON et al., 1995; LEBRUN, et al. 1994; LUCEY AND CONDON, 1986) state that oxygen positively affects the growth of this strain. Laboratory tests have shown that enzyme yields are invariably higher in shaken flasks than still flasks (KOEPSELL AND TSUCHIYA, 1952; TSUCHIYA et al., 1952). Therefore, mild aeration has been used in vat fermentations. Dextranucrase biosynthesis is reported to be growth-associated (TONG, 1973), and it is therefore to be expected that dextranucrase biosynthesis would be affected by the oxygen mass transfer rate. However, Goyal et al. (1995) showed found that a still-flask culture is an important condition for acquiring the best production of dextranucrase from *Leuconostoc mesenteroides* NRRL B 512 F.

Vetjkovic et al. (1992) studied the effect of oxygen transfer rate on extracellular dextranucrase production by *Leuconostoc mesenteroides* in batch fermentation without pH control. The optimal aerobic conditions for both growth and dextranucrase formation were found to be at an oxygen transfer rate of about 1.0 mmol/L.h. Dextran fermentation by *Leuconostoc mesenteroides* was studied under both anaerobic and aerobic conditions with and without pH control. The maximal dextran yield was obtained as a result of the greater yield, stability and activity of dextranucrase when the oxygen transfer rate in the bioreactor was equal to the maximal oxygen uptake rate of the organism and the pH of the culture medium was 5.5 (Lazic et al. 1993).

Veljkovic et al. (1992) obtained maximal extracellular dextranucrase production from *Leuconostoc mesenteroides* with the maximal oxygen uptake rate (about 1 mmol O<sub>2</sub>/L.h). Alsop (1983) found that air sparging provided higher dextranucrase yield in comparison to conditions without aeration or pure oxygen aeration. Champagne and Gardner (2002) studied the effects of sugar aeration and fermentor size on viable counts of *Leuconostoc mesenteroides* BLAC grown in MRS broth or a carrot juice medium. In the carrot juice medium, aeration did not have a pronounced effect on the final

population level, even though the quantity of viable cells was greater when the culture was aerated. Viable counts were not affected by scaling the volume of the fermentation from 2 to 15 L.

Regulation of the aeration of *Leuconostoc mesenteroides* NRRL B-1299 for dextranucrase production in sucrose fermentation has little effect on the culture profile and enzyme production when compared to that of *Leuconostoc mesenteroides* NRRL B 512 F (DOLS et al., 1997). In one study, high enzyme production was favored by aerating the medium with different gases, such as carbon dioxide. Agitation rates did not appear to have a significant effect on either cell growth or enzyme production. Scaling up the non-aerated process was carried out up to a 1000-dm<sup>3</sup> scale with enzyme broth containing up to 21.0 U.cm<sup>-3</sup> being produced. Two batches of the enzyme produced on a large scale were used for the first time to synthesize dextran on a 50000-dm<sup>3</sup> industrial scale. Dextran yields were up to 95.5% of conventional industrial yields and were achieved in much shorter reaction time intervals (AJONGWEN AND BARKER, 1993).

Although many studies report that oxygen positively affects high enzyme production, there have been conflicting reports on the production of dextranucrase using shaken and static flask cultures (KOEPSELL AND TSUCHIYA, 1952; TSUCHIYA et al., 1952; JEANES, 1965; HEHRE, 1955). Aeration and greater agitation rates of the culture media have been found to not favor the production of dextran or dextranucrase and mild aeration and agitation have been used with uncontrolled pH in these processes (BARKER AND AJONGWEN, 1991; AJONGWEN AND BARKER, 1993; PENNELL AND BARKER, 1992; JEANES et al. 1948). Goya et al. (1995) studied this issue in greater detail, comparing static-flask culture (BARKER AND AJONGWEN, 1991; BROWN AND MCAVOY, 1990; TSUCHIYA et al., 1952; AJONGWEN AND BARKER, 1993; JEANES, 1965; HEHRE, 1955) with shaken-flask culture, and found that enzyme activity in the static flask was 30% higher.

#### *Sucrose as inducer for dextranucrase production*

Species of *Leuconostoc* require sucrose in the culture medium as an inducer for the production of glucansucrases, whereas species of *Streptococcus* produce glucansucrases constitutively by growing on a glucose or fructose medium (KIM AND ROBYT, 1995; NAESSENS, 2005). Specifically, dextranucrase produced by *Leuconostoc mesenteroides* is an extracellular enzyme that is inducible by sucrose and does not require cofactors (JUNG AND MAYER, 1981). All strains of *Leuconostoc mesenteroides* use sucrose as the sole carbohydrate source for dextran production. Other carbohydrates, such as glucose, fructose, manose and lactose, lead to the growth of the microorganism, but do not induce the production of dextranucrase (CAVENAGHI, 2000). In 1999, Quirasco et al. (1999) demonstrated low dextranucrase yields in *Leuconostoc mesenteroides* NRRL B 512 F cultures growing on D-glucose or D-fructose. Moreover, constitutive mutants, which are strains that are able to produce the enzyme in a medium containing only glucose as the carbon source, have been selected (KIM AND ROBYT, 1994b; MIZUTANI, 1994; KITAOKA AND ROBYT, 1998a; RYU et al., 2000).

When high sucrose levels are used for dextran production, the viscosity of the culture affects cell growth and, consequently, enzyme production and the separation of bacterial cells is hindered (TSUCHIYA et al., 1952; MIZUTANI, et al. 1994). With the increase in sucrose concentration in the medium, the broth becomes more viscous due to the concomitant formation of dextran (GOYAL AND KATIYAR, 1997). Moreover, the separation of the enzyme from the broth is also difficult. A number of authors have

found that low sugar concentrations obviate this difficulty without affecting high yields of dextranucrase. Tsuchiya et al. (1952) assessed the effect of sucrose concentration on the production of dextranucrase and found that higher sucrose levels induced better enzyme production, but the cultures contained so much dextran that the removal of cells was very difficult. The authors concluded that 2% (w/v) sucrose was the optimal level for dextranucrase production. Santos et al. (2000) studied the effect of sucrose concentration (10 to 120 g/l) on process performance, evaluating the production of dextranucrase, dextran and fructose by sucrose fermentation using *Leuconostoc mesenteroides* NRRL-B512 F in a batch operation in a bioreactor with a total working volume of 1.5 dm<sup>3</sup>, reporting that cell growth was not inhibited by high sucrose concentrations, but separation of the products from the cells was difficult with sucrose concentrations greater than 40 g/dm.

One study assessed the effects of certain nutrients on dextranucrase production by *Leuconostoc mesenteroides* NRRL B-5 12F and found that an increase in the concentration of sucrose to 4% in the enzyme production medium resulted in an increase in dextranucrase activity (GOYAL AND KATIYAR, 1997). In another study, *Leuconostoc mesenteroides* BLAC was grown in MRS broth or a carrot juice medium and the effects of sugar concentration were examined. When the glucose concentration in the MRS was increased from 110 to 220 mM, the population nearly doubled. In the MRS broth, glucose was completely consumed during fermentation, but this was not the case with the carrot juice medium (CHAMPAGNE AND GARDNER, 2002). A sucrose concentration of 3 and 4% for the production of dextranucrase by *Leuconostoc mesenteroides* NRRL B 512 F and FT 045 B resulted in the highest enzyme levels (CORTEZI et al., 2005).

A newly isolated strain of *Leuconostoc mesenteroides* (PCSIR-3) produced a different dextran than that produced by *Leuconostoc mesenteroides* NRRL B 512 F. The viscosity of the dextran produced in different media varied in nature. Dextran production was also affected by the sucrose concentration in the media. At the highest initial concentration of sucrose, the highest yield of dextran produced per unit volume was obtained. However, the percentage of the conversion of sucrose into dextran decreased (UI-QADER et al., 2001).

In batch fermentation with *Leuconostoc mesenteroides* NRRL B512 F using sucrose as the substrate, Loppreti and Martinez (1999) found a slowing of the rate of enzyme synthesis with a decrease in the nitrogen/carbon ratio. The addition of nitrogen pulses when the nitrogen/carbon ratio decreased allowed a constant enzyme production rate and shorter fermentation time. Assis et al (2003) studied the effect of sucrose concentration in a feed batch process with *Leuconostoc mesenteroides* at a temperature of 27° C, agitation speed of 120 rpm and pH 6.75. The authors concluded that sucrose concentration plays a fundamental role in the speed of enzyme synthesis and final enzyme activity. An initial sucrose concentration of 15 to 45 g/L, with the subsequent addition of this carbohydrate in periods of one to three hours of fermentation at a rate of 0.5 to 0.8 g/min led to greater sucrose consumption and a final activity of 146.5 UDS/mL.

A number of authors have obtained an improvement in enzyme production with the use of the feed-batch process and the addition of sucrose to the fermentation medium (LOPES, 1979; AURIOL, 1985). Ribeiro et al. (1998) evaluated the production of dextranucrase by *Leuconostoc mesenteroides* NRRL B 512 F in different medium formulations to test the substitution of sucrose with molasses and found molasses to be better for enzyme production.

### *Concentration of other nutrients in culture medium*

Nitrogen and other nutrient requirements of the organism can be supplied by corn steep liquor and mineral salts. A large number of reports are available on the production of dextranucrase under different culture conditions using different enzyme production media (BARKER AND AJONGWEN, 1991; BROWN AND MCAVOY, 1990; TSUCHIYA et al., 1952; EL-SAYED et al., 1990; HEHRE, 1946; LAWFORD et al., 1979; MONSAN et al., 1987; KABOLI AND REILLY, 1980; GOYAL AND KATIYAR, 1997; YAMASHITA AND TAKEHARA, 1989; SHIMURA AND ONISI, 1978; SATO et al., 1989; SNELL et al., 1938; BOHONOS et al., 1941; BOHONOS et al., 1942; GAINES AND STAHL, 1943; WHITESIDE-CARLSON AND CARLSON, 1949).

Barker and Ajongwen (1991) demonstrated that the type of yeast extract was much more important than aeration to the results of dextranucrase fermentations. In order to gain information on manipulating cell growth and enzyme production, metabolic engineering has attempted to apply other primary or secondary carbon sources (DOLS et al., 1998a) using a less specific substrate with a lower commercial value. When galactose was used, the yield was the same as in the fermentation with sucrose alone, but with a different production rate. Maltose favored the synthesis of dextranucrase of low molecular weight and lactose inhibited enzyme production. Enzyme activity has been found to increase in the presence of 0.1% Tween 80. Goyal and Katiyar (1997) state that changes in fatty acid composition of the membrane of bacterial cells when grown in presence of Tween 80 are probably responsible for the enhanced production of dextranucrase. The results showed that the effect of the surfactant is not similar on *Leuconostoc mesenteroides* NRRL B 512 F, as only a marginal increase in enzyme activity was observed.

In another study, Goyal et al. (1995) obtained higher enzyme yields with a low concentration of yeast extract and high concentration of phosphate. The presence of peptone and beef extract in the medium in addition to 2% yeast extract resulted in an enhanced production of dextranucrase. Enzyme activity increased by 30% with both peptone and beef extract. The addition of Tween 80 to the medium enhanced enzyme production and activity was increased by 25%. Magnesium ions marginally stimulated activity. Sodium fluoride enhanced the activity of dextranucrase by 25%.

Stacey (1942), Hehre (1946) and Tsuchiya et al (1952) studied the effect of the concentration of sucrose, corn steep liquor and phosphate on dextran production by whole cultures using high sucrose concentrations. The authors optimized the composition of ingredients and recommend an optimal concentration of 2% of each of sucrose, corn steep liquor and phosphate for dextranucrase production. In another study, a newly isolated strain of *Leuconostoc mesenteroides* (PCSIR-3) produced a different dextran than that produced by *Leuconostoc mesenteroides* NRRL B 512 F. Different media compositions used for dextran production demonstrated that media containing CaCl<sub>2</sub> produced dextran in higher quantities in comparison to other media (UI-QADER et al., 2001).

It has been reported that enzyme production can be enhanced by increasing the levels of yeast extract and K<sub>2</sub>HPO<sub>4</sub> (Barker and Ajongwen 1991; Tsuchiya et al. 1952). It has also been reported that enzyme production and yield depend on the type of yeast extract used. Barker and Ajongwen (1991) identified yeast extract type as one of the most important factors influencing enzyme yield. One type of antifoam (silicone antifoam) was found to affect enzyme production, but not cell growth. However, Goyal et al. (1995) report that higher yeast extract concentrations do not favor enzyme production, which is contrary to previous findings. It

was concluded that the dextranucrase production and yield depend upon the type of yeast extract used. Other nitrogen sources, such as tryptone (EL-SAYED et al., 1990), and peptone (KABOLI AND REILLY, 1980), have also been used in the medium along with yeast extract for dextranucrase production.

Magnesium ions have been found to have no effect on the growth rate of cells or the preformed crude enzyme. Dextranucrase activity was found to increase by 10% in the presence of 100 µM magnesium ions in the medium (GOYAL et al. 1995). These results are similar to those reported earlier for *Streptococcus sobrinus* (YAMASHITA AND TAKEHARA, 1989).

Shimura and Onisi (1978) report the binary effects of sodium fluoride (NaF) with *Streptococcus mutans* and found that extracellular dextranucrase activity leading to the formation of soluble dextran increased 10 fold, whereas enzyme activity leading to the formation of insoluble dextran decreased. In 1997, other studies found that NaF enhanced dextranucrase activity. Cell growth rate and in vitro activity of dextranucrase were not affected by NaF. Enzyme activity increased by 25% with 100 µM NaF when present in the medium in comparison to the control without NaF (GOYAL et al., 1995). The enhancement of dextranucrase activity with NaF was not as significant as that reported for *Streptococcus mutans*.

In 1998, Kitaoka and Robyt (1998A) obtained a stable high-producing constitutive mutant, *Leuconostoc mesenteroides* B 512 FMC-16 (formerly *Leuconostoc mesenteroides* B 512 FMC/6HG8), that produced approximately 20 to 25 IU.mL<sup>-1</sup> of dextranucrase without dextran in a glucose medium. The authors studied the conditions for the cultivation of *Leuconostoc mesenteroides* B 512 FMC-16, obtaining a high-producing constitutive mutant of dextranucrase in a jar fermentor by changing the amount of nitrogen (bactopeptone and yeast extract) and the amount of carbon (glucose) with controlled pH. The optimal conditions were found to be 3.76 g L<sup>-1</sup> of bactopeptone, 3.76 g L<sup>-1</sup> of yeast extract and 33.8 g L<sup>-1</sup> of glucose, with the pH controlled at 6.0 for 23 h of fermentation.

### *Dextranucrase purification*

Dextranucrase is produced in soluble and insoluble forms. The insoluble form accounts for 60 to 95% of the total activity produced and is recovered in the pellet with the cells after centrifugation (REMAUD-SIMEON et al., 1994; KOBAYASHI AND MATSUDA, 1974; SMITH, 1970). Purification methods, such as ultra-filtration, fractionation by polyethylene glycol, salt, glycerol and alcohol precipitation, phase partitioning and chromatography, have been standardized and successfully used for the purification of dextranucrase from different strains (NIGAM et al., 2006; DOLS et al., 1998b; GOYAL AND KATIYAR, 1994; KITAOKA AND ROBYT, 1998a; TSUCHIYA et al., 1995; FUKUI et al., 1974; RUSSEL, 1979; PAUL et al., 1984; LOPEZ-MUNGUÍA et al., 1993; MAJUMDER et al., 2007; CHLUDZINSKI et al. 1974). A wide variety of techniques have been researched for the purification and characterization of dextranucrase from *Leuconostoc mesenteroides* NRRL B 512 F (ROBYT AND WALSETH, 1979; GOYAL AND KATIYAR, 1994; MONSAN et al., 1987; RHEE AND LEE, 1991; KABOLI AND REILLY, 1980; KOBAYASHI AND MATSUDA, 1980; MILLER et al., 1986; PAUL et al., 1984; FU AND ROBYT, 1990; MONSAN AND LOPEZ, 1981).

### *Purification by nonionic precipitation with polyethylene glycol*

The fact that dextranucrase exists in either single or multiple forms with molecular weight ranging from 64,000 to

245,000 (GOYAL AND KATIYAR, 1994; KOBAYASHI AND MATSUDA, 1980; MILLER et al., 1986; FU AND ROBYT, 1990; KOBAYASHI AND MATSUDA, 1986; WILLEMOT et al., 1988) and that its association with the dextran polymer forms high molecular weight aggregates in solution (RUSSEL, 1979; FUNANE et al., 1995) enables its purification by precipitation using the nonionic hydrophilic polymer polyethylene glycol (GOYAL AND KATIYAR, 1994; HONING AND KULA, 1976; MIEKKA AND INGHAM, 1978). Polyethylene glycols (PEGs) are nonionic hydrophilic polymers of ethylene oxide typically ranging in size from 200 Da to 20 kDa and are very soluble in water due to the ether oxygen spread along the length of the polymer, which are strong Lewis bases and form hydrogen bonds with water molecules (HARISON, 1993). PEGs are also known to selectively precipitate protein of high molecular weight or existing in aggregated forms (MIEKKA AND INGHAM, 1978). They also have the advantage of being readily removed by dialysis. PEGs are the preferred non-ionic polymers for protein precipitation because the viscosity of concentrated solutions is lower than with other nonionic polymers. Moreover, the formation and equilibration of precipitates take significantly less time with PEG as the precipitating agent than with ammonium sulfate or ethanol (DEUTSCHER, 1990; ASENJO, 1990).

Purification by two-phase partitioning using different PEGs have been reported for dextranase from various strains of *Leuconostoc mesenteroides* (NIGAM et al., 2006; DOLS et al., 1998B; AJONGWEN AND BARKER, 1993; GOYAL AND KATIYAR, 1994; MONSAN et al., 1987; QUIRASCO et al., 1999; REMAUD-SIMEON et al., 1994; FUKUI et al., 1974; PAUL et al., 1984; LOPEZ-MUNGUÍA et al., 1993; PURAMA AND GOYAL, 2008c; OTTS AND DAY, 1988; REMAUD-SIMEON et al., 1991; BARKER et al., 1987) and *Streptococcus* (RUSSEL, 1979). This is a simple, effective, single-step method for dextranase purification (GOYAL AND KATIYAR, 1994; RUSSEL, 1979; LOPEZ-MUNGUÍA, 1993; MIEKKA AND INGHAM, 1978; HARISON, 1993; DEUTSCHER, 1990; ASENJO, 1990; PURAMA AND GOYAL, 2008c; MAJUMDER et al., 2008). Russel (1979) purified dextranase from *Streptococcus mutans* by precipitation using PEG 400 and 6000 and reported that the higher molecular weight PEG 6000 precipitated other non-dextranase proteins, while PEG 400 gave greater precipitation specificity. Different molecular weights of PEGs have been used to purify dextranase from *Leuconostoc mesenteroides* NRRL B 512 F (GOYAL AND KATIYAR, 1994). PEG 400 has been reported to give dextranase with the greatest specific activity of 8.7 and 80% yield. Goyal et al. (1995) purified dextranase from *Leuconostoc mesenteroides* NRRL 512 F in three successive precipitation steps using PEG 400. Purified dextranase exhibited maximal activity at 30°C, pH 5.2 and 10% sucrose as the substrate. Among the various stabilizers used (glycerol, PEG 8000, dextran and Tween 80), glycerol provided maximal stability for the enzyme against activity losses at temperatures of 0° and 30° C. NIGAM et al. (2006) studied how extracellular dextranase from *Leuconostoc mesenteroides* NRRL B 512 F can be purified through phase partitioning using PEGs and used in the generation of dextran. The authors concluded that PEG 6000 produced better purification than PEG 400.

In another study, total glucosyltransferase activity of 3.5 U/mL produced by *Leuconostoc mesenteroides* NRRL B-1299 was measured in a batch culture. The enzymes from the supernatant were purified 313 times using aqueous two-phase partitioning between dextran and PEG phases, yielding a preparation with 18.8 U/mg of protein (PAUL et al., 1984). Recently, Purama and Goyal (2008D) reported an efficient

method for purifying dextranase from *Leuconostoc mesenteroides* NRRL B-640 using polyethylene glycol followed by Sephacryl S-200HR gel-filtration chromatography. In 2009, the same authors (GOYAL AND PURAMA, 2009) used polyethylene glycol (25% v/v PEG 400) fractionation to obtain extracellular dextranase purified from *Leuconostoc mesenteroides* NRRL B-640 with 16-fold purification in a single step. The authors concluded that dextranase remains in single molecular form in its native state and displays multiple forms only under denaturing conditions when it is heated before loading and when containing sodium dodecyl sulfate or 2-mercaptoethanol.

#### *Purification by ion-exchange and affinity chromatography*

Dextranase forms aggregates with its polysaccharide product and therefore occurs in multiple molecular forms (ROBYT AND WALSETH, 1979; KOBAYASHI AND MATSUDA, 1988), making its purification and dextran-free obtainment rather difficult (ROBYT AND WALSETH, 1979; MILLER et al., 1986; FU AND ROBYT, 1990). The presence of dextran, dextranase or carbohydrates in dextranase preparations compromises the study of the enzyme (ROBYT AND WALSETH, 1979; KIM AND ROBYT, 1994b; KOBAYASHI AND MATSUDA, 1980; MILLER et al., 1986; FU AND ROBYT, 1990; KOBAYASHI AND MATSUDA, 1986; WILLEMOT et al., 1988).

Sephadex gels have been used as affinity materials for the purification of the enzyme from *Leuconostoc mesenteroides* (MILLER et al., 1986; KOBAYASHI et al., 1986) and species of *Streptococcus* (HAYASHI et al., 1988; KOBASV, 1990; HAMELIK AND MCCABE, 1982). The elution of enzymes from Sephadex has been achieved by using solutions of urea, guanidine HCl (MILLER et al. 1982), or sodium dodecyl sulfate (KOBASV et al. 1990). This step was followed by extensive dialysis for the removal of these chemicals. Dextrans have also been used as eluting agents (KOBAYASHI et al. 1986), and were removed by treatment with dextranase, followed by the chromatographic removal of dextranase, although some studies report that the native conformation of dextranase may be affected by the action of dextranase (KOBAYASHI AND MATSUDA, 1980; MILLER et al., 1986; FU AND ROBYT, 1990; WILLEMOT et al., 1988).

Miller et al. (1986) purified dextranase with a combination of dextranase treatment and ion-exchange and affinity chromatography. Kim and Kim (1999) designed a simple sequence of membrane concentration and DEAE-cellulose chromatography capable of obtaining a purified dextranase from *Leuconostoc mesenteroides* B 512 FMCM with the highest specific activity (248.8 IU/mg of protein) ever reported in high yield (overall 88.7%) for dextranase. In the absence of sucrose, the enzyme was able to transglycosylate glucose from dextran and formed a series of isomaltodextrins connected to acceptors with a high yield (PORATH AND FLODIN, 1959).

#### *Other purification methods*

Robyt and Walseth (1979), Miller et al. (1986), Fu and Robyt (1990) report the purification of dextranase using dextranase to remove dextran from the enzyme preparation and obtained amounts of purified enzyme in mg to g. Purification required several steps consisting of the hydrolysis of dextran by dextranase, the separation of the enzyme from oligosaccharides and dextranase and the removal of other proteins from the dextranase protein.

Studies on the purification of dextranase from *Leuconostoc mesenteroides* B 512 F(M) have demonstrated either low yields or have failed to remove important impurities, especially polysaccharides (ROBYT AND WALSETH, 1979; KOBAYASHI AND MATSUDA, 1980;

MILLER et al., 1986; KIM AND KIM, 1999). Kim and Robyt (1994a, 1994b) overcame this problem by constructing a partial dextranucrase constitutive mutant from the B 512 FM strain (*Leuconostoc mesenteroides* B 512 FMC), which greatly facilitated the purification of dextranucrase with increasing activity. Kitaoka and Robyt (1998A) later obtained a stable high-producing constitutive mutant, *Leuconostoc mesenteroides* B 512 FMC-16 (formerly *Leuconostoc mesenteroides* B 512 FMC/6HG8), that produced approximately 16 IU/mL of dextranucrase without dextran in a glucose medium. The authors describe an extremely simple purification procedure for the enzyme using a hollow fiber column in the presence of Tween 80 and  $\text{CaCl}_2$ . This procedure gives a single protein band on SDS-PAGE and a specific activity of 183 IU/mg (KITAOKA AND ROBYT, 1998b).

#### *Dextranucrase behavior*

There are few reports on the stabilization of dextranucrase by various agents (MILLER AND ROBYT, 1984). Kim and Robyt (1994B) studied the effect of some new agents on the stabilization of dextranucrase and describe certain optimal conditions for dextranucrase production from *Leuconostoc mesenteroides* NRRL B 512 F and some properties of the enzyme. Girard and Legoy (1999) investigated the behavior of dextranucrase from *Leuconostoc mesenteroides* NRRL-B 512 F in the presence of organic solvents. The activity and stability of this enzyme were studied in the presence of various concentrations of dimethylsulfoxide (DMSO), dimethylformamide, ethanol, acetone and acetonitrile. Stability was measured at 4° C and 30° C. Surprisingly, dextranucrase was more active after a period of contact with some solvents, especially DMSO or ethanol, than the acetate buffer. After two days in 20% DMSO at 4° C, 300% of the initial activity was achieved and 250% was achieved at 30° C. This increase in activity was also observable after two days in 20% ethanol, in which 180% of the initial activity was measured.

Some authors have reported dextranucrase activation by the addition of dextran (KOBAYASHI AND MATSUDA, 1980; MILLER et al., 1986; KOBAYASHI AND MATSUDA, 1986; WILLEMOT et al., 1988; GERMAINE et al., 1974; GERMANINE et al., 1977) whereas others have not found this effect. According to Robyt et al. (1995), dextranucrase contains an allosteric site to which dextran binds, thereby inducing a favorable conformation for the synthesis of dextran from sucrose. Germaine et al. (1974; 1977) found that the addition of dextran to dextranucrase digests from *Streptococcus* mutans increased the rate of dextran synthesis. The authors report that the rate was dependent on the size of the dextran chain and reached a maximum when the average size of the added dextran was 30 glucose residues. Glucanases produced by Streptococci are constitutive and are produced by the organisms when grown in glucose, fructose or mannitol media (CIARDI et al., 1977). Sucrose is not required in the medium for enzyme production and, hence, dextran is not produced along with the dextranucrase in the culture supernatant.

Kobayashi and Matsuda (1980; 1986) also report that purified dextranases produced by both *Leuconostoc mesenteroides* B 512 F and *Streptococcus* sp. were stimulated by the addition of dextran, although both enzymes could synthesize dextran without the addition of dextran to the digests. The rate of dextran synthesis in dextran-free digests was accompanied by a lag-period that was eliminated by the addition of exogenous dextran. Purified enzyme stability and enzyme activity can be improved with the addition of  $\text{Ca}^{2+}$ . A lack of  $\text{Ca}^{2+}$  during enzyme incubation can cause irreversible denaturation of the enzyme. The addition of small quantities

of  $\text{CaCl}_2$  (0.001% to 0.1%) can double enzyme production, but concentrations greater than 0.1% cause the death of the microorganism (Alsop 1983).

Although the commercial dextran is produced using the whole-culture method, its production also can be achieved enzymatically with cell-free culture supernatants containing dextranucrase in the presence of sucrose. Thus, production conditions can be more easily controlled and the acquired polymer is purer, more uniform and easier to purify, with the added benefit of obtaining fructose as a valuable co-product when compared with dextran produced using the whole-culture method (LEATHERS, 2002; ROBYT, 1985; ALSOP, 1983). The enzymatic synthesis of dextran was first described by Hehre (1941; 1946; 1951) and Hehre and Sugg (1942). The rapid enzyme formation and high yield were then reported by Koepsell and Tsuchiya (1952).

The addition of various substances has been shown to increase the dextran yield (Stacey 1942; Darker and Stacey 1939; Carruthers and Cooper 1936; Stacey and Youd 1938; Bouillenne 1938; Hassid and Barker 1940; Stahly 1943). Moreover, molecular weight and dextran production depend on process variables, such as temperature, sucrose and the acceptor concentration (SANTOS, 1996; PEREIRA et al., 1998). Kitaoka and Robyt (1998A) describe three major problems with strains of *Leuconostoc mesenteroides* that must be induced by sucrose in the culture and state that the characteristics and yield of dextran vary considerably between strains:

- (1) Only one half of the carbon source – the fructose part of sucrose – is used for growth, thereby limiting the amount of carbon in the medium;
- (2) The culture fluid becomes highly viscous during growth due to an increase in the amount of dextran, which presents problems with regard to the agitation of the culture and removing cells from the culture fluid containing the enzyme;
- (3) The enzyme is difficult to purify because of the high viscosity and presence of a large amount of glucan, which must be removed.

#### *Enzyme storage*

The enzyme should be stored at low temperatures and in the correct pH due to its high sensitivity. When stored at 4° C, the purified enzyme loses its stability. Thus, the use of stabilizers, such as low-weight dextran, polyethylene glycol, methyl cellulose and neutral detergents, is necessary (CURRALERO, 1993). Souza (1993) report that lyophilized enzyme stored at 5° C maintains its activity for five years. Heavy metals cause enzyme denaturation and high temperatures (above 30° C) destroy the enzyme (BAZAN, 1993).

### **3. Factors that affect dextran synthesis**

#### *Carbon source*

Tarr and Hibbert (1931) stated that sucrose was the only suitable carbohydrate substrate for the production of dextran. After other scientists reported that dextran cannot be produced from dextranucrase on glucose, mixtures of glucose and fructose or any other naturally occurring sugar, the requirement of sucrose was confirmed and fructose or any other naturally occurring sugar; sucrose is absolutely required (ROBYT, 1985).

When the bacterium grows in a sucrose-rich media, the enzyme released – dextranucrase – converts excess sucrose to dextran and fructose (TSUCHIYA, et al. 1952), but when a high sucrose concentration is used, broth viscosity increases and the control of the process becomes more difficult. When



present in the culture media as molecules acceptors, the complementary sugars maltose, lactose and galactose, together with sucrose, can influence the molecular weight of dextran by allowing the growing chain to be separated from the active site of the enzyme and transferred to the acceptor (ROBYT AND WALSETH, 1978; ROBYT AND EKLUND, 1983; DOLS et al., 1998B). Moreover, polydispersity is improved when complementary sugars are used (SANTOS et al., 2005).

#### *The use of shaken-flask or static-flask culture*

Hehre (1955), Jeanes (1965), Koepsell and Tsuchiya (1952), Tsuchiya et al. (1952) have studied the production of dextran using shaken-flask and static-flask cultures, but report diverging results. Ajongwen and Barker (1993), Barker and Ajongwen (1991), Jeanes et al. (1948), Pennell and Barker (1992) found that aeration and greater agitation rates of the culture media do not favor the production of dextran or dextranase. Dextran production has been studied in a number of studies over the years. Authors have employed agitation and mild aeration with uncontrolled pH in the batch (HEHRE, 1955; JEANES, 1965; TSUCHIYA et al., 1952) and with controlled pH in the fed batch as well as (BARKER AND AJONGWEN, 1991; BROWN AND MCAVOY, 1990; AJONGWEN AND BARKER, 1993) and semi continuous processes with semi-continuous processes (LAWFORD et al., 1979; MONSAN et al., 1987). In 1995, Goyal et al. (1995) re-investigated and compared enzyme production in still-flask and shaken-flask cultures and concluded that enzyme activity in the static flask was 30% higher.

#### *Optimal pH and temperature*

A number of studies on enzyme stability have been carried out. Kobayashi and Matsuda (1980) published an important study on dextranase behavior under different pH and temperature conditions, reporting that the best enzyme activity was achieved with pH 6.0 and a temperature of 30° C and that temperature and pH variations cause non-linear changes in enzyme activity. A number of authors report an optimal temperature of 30° C (NAESSENS et al., 2005; RHEE AND LEE, 1991; KABOLI AND REILLY, 1980; KOBAYASHI AND MATSUDA, 1980; PURAMA AND GOYAL, 2008d; MAJUMDER et al., 2007; KOBAYASHI et al., 1986; ERHARDT AND KUEGLER, 2008; MONCHOIS et al., 1997; KANG et al., 2008; ILIEV et al., 2008; OLVERA et al., 2007; YOKOYAMA et al., 1985; KIM AND DAY, 2008; YALIN et al., 2008; ERHARDT et al., 2008; HELLMUTH et al., 2008), whereas others report 35° C to be the optimal temperature (YOKOYAMA et al., 1985; CHELLAPANDIAN et al., 1998; KOBAYASHI AND MATSUDA, 1976; KOBAYASHI AND MATSUDA, 1975; UL-QADERV, 2007).

Maximal yields have also been reported at temperatures of 25°C (BAILEY et al., 1957), 28°C (NAM et al., 2008), 29°C (ZHANG et al., 2008), 34°C, 40°C (KOBAYASHI AND MATSUDA, 1976; YALIN, 2008) and 45°C (KOBAYASHI AND MATSUDA, 1975). In an industrial production of dextran, optimal pH for enzyme production was reported to be 6.5 to 7.0, whereas optimal pH for enzyme activity was 5.0 to 5.2 (ALSOP, 1983). Dextranase is most stable and most active in the pH range from 5.0 to 5.5 (ALSOP, 1983; NAESSENS et al., 2005; RHEE AND LEE, 1991; KABOLI AND REILLY, 1980; MILLER et al., 1986; ASSIS et al., 2003; CHLUDZINSKI et al., 1974; PURAMA AND GOYAL, 2008D; KOBAYASHI et al., 1986; ERHARDT AND KUEGLER, 2008; MONCHOIS et al., 1997; KANG et al., 2008; ILIEV et al., 2008; OLVERA et al., 2007; YOKOYAMA et al., 1985; KIM AND DAY, 2008; YALIN et al., 2008; ERHARDT et al., 2008; KOBAYASHI AND MATSUDA, 1976; KOBAYASHI AND MATSUDA, 1975; UL-QADER et al., 2007; NAM et al., 2008; EOM et al., 2007;

HUANG et al., 1979), although some authors report optimal pH for enzyme activity above 5.5 (KOBAYASHI AND MATSUDA, 1980; FUKUI et al., 1974; HELLMUTH et al., 2008; KOBAYASHI AND MATSUDA, 1976; KOBAYASHI AND MATSUDA, 1975; ZHANG et al., 2008; TAKASHIO AND OKAMI, 1983). The different optimal pH and temperature values may be explained by the different strains or species of *Leuconostoc* or *Streptococcus*, which produce different kinds of glucanases and synthesize glucans with different structures and properties (KOBAYASHI AND MATSUDA, 1980; FUKUI et al., 1974; HELLMUTH et al., 2008; KOBAYASHI AND MATSUDA, 1976; KOBAYASHI AND MATSUDA, 1975; ZHANG et al., 2008; TAKASHIO AND OKAMI, 1983).

#### **4. Dextran purification**

When dextran production ceases, the polymer can be precipitated from the fermentation medium by alcohol precipitation and purified by further precipitation after re-dissolution in water (NAESSENS et al., 2005). Depending upon the strain of the organism that produces it, dextran may be water-soluble, partially soluble or insoluble (HAMDY et al., 1954). In reaction mixtures containing culture filtrates, varying amounts of levan are produced concomitantly with dextran. These amounts are usually small. Since dextran is precipitable with lower concentrations of alcohol than those needed for levan, this provides a convenient method for the recovery of either one free of the other (HAMDY et al., 1954).

Dextran produced using the whole-culture method (LEATHERS, 2002; ROBYT, 1985; ALSOP, 1983) may have the cell debris removed through centrifugation. This conventional process has the disadvantage of propagating cells in comparison to a cell-free culture in which the cells are centrifuged prior to dextran production.

#### **5. Clinical dextran**

The application possibilities of wild dextran are due to characteristics that make each dextran different from another, such as molecular weight (JEANES, 1966). High molecular weight is used in petroleum recovery, whereas average molecular weights are employed in the chemical industry. This section specifically reports the application of low-molecular-weight dextran (molar weight range from 40,000 to 70,000 Da), which is known as clinical dextran and has especially important applications in the pharmaceutical industry. Clinical dextran, commercially denominated dextran 40 and dextran 70, is extensively used as a raw material in medicine, a blood plasma extender, blood flow improver, ophthalmic solutions and to preserve human organs during surgeries (ROBYT, 1986). Anticoagulant activity with low toxicity has been obtained using the dextran derivative, dextran sulfate (7300 MW) (ROBYT, 1986; ALSOP, 1983; RICKETTS, 1959; TAKEMOTO AND LIEBHARBER, 1962; MBEMBA et al., 1992; MITSUYA et al., 1988; DE BELDER, 1987; GUGGENHEIM AND SCHROEDER, 1867). The main characteristics of clinical dextran are its high heat resistance (sterilization), storage capability, the fact that it does not depend on the blood type that will receive it, few side effects, low rate of disease transmission and its capability to be cross linked with metallic ions (RICKETTS, 1959; TAKEMOTO AND LIEBHARBER, 1962), protein and hemoglobin.

#### *Clinical dextran obtained by hydrolysis*

Commercially, dextran is produced by the whole-culture fermentation of *Leuconostoc mesenteroides*. When grown in a medium containing sucrose and other required nutrients, this



organism produces a dextran with a molecular mass of about  $5 \times 10^8$  daltons. This is too large for blood plasma substitutes. Relatively low-molecular-weight dextrans (MW of a few hundred to a million) are produced from this dextran by controlled acid hydrolysis with HCl or H<sub>2</sub>SO<sub>4</sub> (RICKETTS, 1959; TAKEMOTO AND LIEBHARBER, 1962), dextranase action (NOVAK AND STOYCOS, 1958; NOVAK AND WITT, 1961) or the use of ultra-sound (CURRALERO, 1993) followed by organic solvent fractionation (ZIEF, 1956; WOLF et al., 1954). Yields are relatively low due to losses during hydrolysis and fractionation. The production of clinical dextran can be obtained by a reduction in crude dextran molecular weight through hydrolysis. Several studies have reported the use of enzymatic hydrolysis or ultra-sound, but the most applied method industrially is acid hydrolysis, which does not require sophisticated equipment and is easier to control (WOLF et al., 1954). It has been shown that dextran degradation can be accomplished through extended incubation of the culture medium (HAMDY et al., 1954). Jeanes et al (1948) report that this hydrolysis is due to "autolysis of the *Leuconostoc* cells".

#### *Strategic production of clinical dextran*

There are a number of studies on ways to improve clinical dextran production using purified dextranase (PAUL, 1986; REMAUD-SIMEON et al., 1991). The molecular weight distribution of dextran synthesized by dextranase preparations can vary considerably (ROBYT AND WALSETH, 1979; CAVENAGHI, 2000; RUSSEL, 1979; PAUL, 1992; TSUCHIYA, 1955). The presence of high sucrose concentration (ALSOP, 1983; KIM AND KIM, 1999) through allosteric obstruction (TANRISEVEN AND ROBYT, 1993), other sugars denominated acceptors, such as maltose (HEINCLE et al., 1999; RODRIGUES, 2003; REMAUD-SIMEON et al., 1991; CURRALERO, 1993), fructose, glucose, raffinose and isomaltose, through inhibition, oligosaccharides or low molecular dextran in a reaction mixture promotes the production of low-weight dextran (TSUCHIYA et al., 1955).

The addition of maltose during clinical dextran production promotes panose production and inhibits dextran formation from the action of dextranase (HEINCLE et al., 1999). Studying the effects of sucrose concentration, maltose/sucrose ratio and temperature on the production of clinical dextran production, Basán (1993) found that a high sucrose concentration was the factor with the greatest effect on the production of low-molecular-weight dextran. An increase in the maltose/sucrose ratio also favored the production of clinical dextran, although to a lesser degree than sucrose concentration. A decrease in temperature promoted a greater yield of clinical dextran, but the effect of this variable was smaller in comparison to the two other variables. Kim et al. (2003) obtained similar results and report that pH had no significant effect on the production of clinical dextran.

Kim and Day (2008) studied a new process for the production of clinical dextran using a mixed-culture fermentation system (*Lipomyces starkeyi* ATCC 7454 and *Leuconostoc mesenteroides* ATCC 10830), which was simpler and more economical than traditional methods and proved to be an industrially practical method for producing clinical dextran. Chen et al. (2008) developed a new separation method to control the molecular weight distribution and improve the quality of clinical dextran using electric ultrafiltration-solvent crystallization (EUSC), combining electro-ultrafiltration (EU) with solvent crystallization (SC).

## 6. Dextran applications

Dextrans are important commercially available polysac-

**Table 2:** An overview of the recent uses of dextran in different areas.

APPLIC.	COMMENTARY	REF.
medicine	Dextran was used as a simple, reliable, cheap and non-radioactive method for estimating blood volume parameters in pregnant sheep, and may prove useful in other settings.	(Rumball et al. 2008)
medicine	Addition of dextran sulfate to blood cardioplegia attenuates reperfusion injury in a porcine model of cardiopulmonary bypass.	(Banz et al. 2008)
medicine	The amphotericin B (AmpB)-encapsulated polymeric micelle of poly(D,L-lactide-co-glycolide) (PLGA) grafted-dextran(DexLG) copolymer can be considered to potential antifungal agent carriers.	(Choi et al. 2008)
pharmaceutical	Three different molecular weight grades of dextrans have been shown to reduce the hygroscopicity of the amorphous herbal extracts purely by a dilution effect.	(Tong 1973)
chemistry	Chemical cleaning of polycarbonate membranes fouled by BSA/dextran mixtures	(Zator et al. 2009)
synthesis	Construction of a fusion enzyme of dextranase and dextranase: application for one-step synthesis of isomalto-oligosaccharides.	(Kim et al. 2009)
medicine	Dextran Polymer Hemostatic Dressing Improves Survival in Liver Injury Model	(Clay et al. 2008)
medicine	Dextran sodium sulfate-induced colitis causes rapid bone loss in mice.	(Hamdani et al. 2008)
medicine	Dextran-specific IgG response in hypersensitivity reactions to measles-mumps-rubella vaccine	(Zanoni et al. 2008)
medicine	Dextran Molecular Weight effects on Red Blood Cell Aggregation.	(Neu et al. 2008)
medicine	Free Energy of Sick Hemoglobin Polymerization: A Scaled-Particle Treatment for Use with dextran as a Crowding Agent	(Liu et al. 2008)
medicine	The complement inhibitor lowmolecularweightdextran sulfate prevents TLR2-mediated activation of human natural killer cells	(Spirig et al. 2008)
nanotechnology	In vitro hydrolytic degradation of poly(3-caprolactone) grafted dextran fibers and films.	(Bajgai et al. 2008)
pharmaceutical	Induction of high antitoxin titers against tetanus toxoid in rabbits by intranasal immunization with dextran microspheres.	(Tabassi et al. 2008)
nutrition	Interactions between b-lactoglobulin and dextran sulfate at near neutral pH and their effect on thermal stability.	(Vardhana bhu et al. 2008)
nutrition	Molecular mass distribution of dextran in Brazilian sugar and insoluble deposits of cachaça.	(Aquino and Franco 2009)
biomaterials	Non-cytotoxic, in situ gelable hydrogels composed of N-carboxyethyl chitosan and oxidized dextran.	(Weng et al. 2008)
medicine	Then antioxidant hydrogel could be of potential use for cosmetic and pharmaceutical purposes as carrier of vitamin E that is an antioxidant that reduces erythema, photoaging, photocarcinogenesis, edema, and skin hypersensitivity associated with exposure to ultraviolet B (UVB) radiation, because of its protective effects.	(Cassano et al. 2009)
medicine	The administration of NF-B decoy ODNs leads to an amelioration of DSS induced colitis, suggesting administration of NF-B decoy ODNs may provide a therapeutic approach for UC.	(Xiang et al. 2009)
nanotechnology	Biodegradable nanoparticles made from polylactide-grafted dextran copolymers.	(Nouvel et al. 2009)
medicine	Dextran sulfate reduces ischaemia/reperfusion injury by modulating the activation of complement and the MAPK pathway.	(Gajanaya ke et al. 2008)
biomaterials	Hydrogel based on interpenetrating polymer networks of dextran and gelatin for vascular tissue engineering.	(Liu and Chan-Park 2009)
synthesis	A series of dextran hydrogels were synthesized with potassium chloride as a crosslinker. 13C-NMR and 17O-NMR were used to study the crosslinking role of potassium chloride.	(Chen et al. 2010)
medicine	Concentration and Time effects of dextran exposure on endothelial cell viability, attachment, and inflammatory marker expression in vitro.	(Rouleau et al. 2010)
medicine	A newly developed chemically crosslinked dextran poly(ethylene glycol) hydrogel for cartilage tissue engineering.	(Jukes et al. 2008)
medicine	Water-soluble Taxol conjugates with dextran and Targets Tumor Cells by Folic Acid Immobilization.	(Nakamura et al. 2010)
medicine	Fos proteins suppress dextran sulfate sodium-induced colitis through inhibition of NF-B.	(Taada et al. 2010)

charides (SARWAT et al., 2008) There is a considerable volume of literature devoted to the numerous uses of native dextrans, partially degraded dextrans and their derivatives (LEATHERS, 2002; REMAUD-SIMEON et al., 2000; DE BELDER et al., 1996). This amazing polymer has found applications in the food, pharmaceutical (Pharmacia Biotech, 1997) and chemical industries as an adjuvant, emulsifier, carrier and stabilizer (GOULAS et al., 2004), as a therapeutic agent in restoring blood volume for mass casualties (NAESSENS et al., 2005), as nutraceuticals (NAESSENS et al., 2005; GOULAS et al., 2004), as stabilizers, bulking agents, immuno-stimulating agents or prebiotic compounds (EGGLESTON AND COTE, 2003), as a thickener for jam and ice cream (NAESSENS et al., 2005; FOOD, 2000), preventing the crystallization of sugar, improving moisture retention and maintaining the flavor and appearance of various food items (PURAMA AND GOYAL, 2005; PURAMA AND GOYAL, 2008d; UL-QADER et al., 2005); as a cross-linked dextran for the separation and purification of protein (LEATHERS, 2002; ROBYT, 1985; SARWAT et al., 2008; PHARMACIA BIOTECH, 1997); as an alleviator of iron deficiency anemia (AHSAN, 1998; AUERBACH et al., 1988), as an enhancer of magnetic resonance imaging techniques (DE BELDER et al., 1996); as an anticoagulant similar to heparin containing sulfate esters (ALSOP, 1983); as a potent inhibitor of ribonuclease; as an antiviral agent in the treatment of human immunodeficiency virus (PIRET et al., 2000; UENO AND KUNO, 1987; JAMES, 1988); as a source of energy in foods; and as a sweetener (NAESSENS et al., 2005).

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## 8. References

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